TM	Title:	W097 Product Specification				
synerzine	Document #:	02-1006	Rev #:	000		
	Status:	ACTIVE	Date Issued:	06/21/2013		

## **Product Identifiers**

Product Name:	ISOAMYL BENZOATE

Synerzine Item # W097		CAS#	94-46-2		FEMA#	// ///X
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## **Material Properties**

Molecular Formula	C12H16O2	Flash Point (°F, CC)	>230
Molecular Weight	192.254	Boiling Point	261-262°C
Shelf Life (days)	730	Physical State	Liquid

Solubility	Soluble in alcohol; insoluble in water.
Storage and Stability	Store in fully closed container in cool (~20°C) dry place.
T Handing Precallions	Avoid contact of eyes and skin. In case of contact, flush copiously with water. Keep away from heat and flame.

## **Specified Critical Limits**

Critical Property	Test Method	UOM	Lower Limit	Upper Limit
Color	Visual Analysis	None	Colorless	Pale yellow
Odor	Organoleptic Analysis	None	Sweet, balsamic, green	
Chemical Purity	Gas Chromatography	%	98.0%	100.0%
Density	Density Analysis	g/cm³ @ 20°C	0.984	0.992
Refractive Index	Refractometric Analysis	nD20	1.491	1.497

Notes			

This specification was generated electronically, and is therefore unsigned.

**Synerzine** 

**Quality Control Dept.** Date Printed: 6/26/2021